

Attic Bases are use in Classical columns with both Fluted and Smooth Shafts They are used with columns that have the following Stylized Capitals Doric, Roman Ionic, Scamozzi, Composite, Roman Corinthian,

Temple or Tower of the Winds.

Upper Torus =====>>
Concave Scotia ====>>
Lower Torus ====>>





#### Material Selection

HARDWOOD is the material of choice for customization. Attic Bases are custom made in 2 parts - the circular Torus and the square Plinth. For exterior applications select from Pine, Cedar, White Oak, or Fir. Wood allows for customization of every part. Like all hardwood architectural products, the bases are made from solid wood staves joined with exterior grade glue. The wood staves are kiln dried as per the NHLA standards to 6 to 8% moisture content. Wood stave construction, used for 200 years, is far stronger than solid wood which ends up cracking.

#### Replacement Issues:

You may need to replace a base and/or part of the column's shaft due to water or insect damage or just age. It is important that the plinth reside on a level surface be it concrete or a wood deck. The hardwood bases are subject to both fixed load from the column shaft and additional static loads from snow and ice. It is important that the base sit on a level surface. If the substrate is angled due to ground shifting, it will put excessive pressure on



the wood plinth's staves which could result in cracking over time. If the plinth sits on concrete as per the national building code, there should be a sheet of poly between the wood (an acid) and the concrete (an alkaline). Wood always wants to be a tree again and absorbs the lime moisture from the concrete resulting in rotting over time. If the rot of the base has infected the column's shaft, we can make a portion of the shaft only without replacing the entire shaft. We suggest locating the rot extent line and replacing 1 foot more above that line.

All wood bases should be treated with preservatives visit Imperialcolumns.com

NON WOOD Attic Bases are made from molds and are hollow to wrap a load bearing plug that holds the weight of the shaft or the remaining part of the column shaft that gets cut away. There is customization available for larger orders of non-wood bases. ArchPolymer™ is a high density polyurethane and FRP-PolyComp™ is made from calcium carbonate and fiberglass resins. They are both rot, water and insect resistant.

All information is without prejudice and is intended to the benefit of the reader. For direct application of your situation, always consult a qualified structural engineer, architect or licienced contractor that adheres to local building codes and guidelines regarding loads. The following forms are the intellectual property of Imperial Productions and Distribution Inc copyright 2022 and intended for Imperial's clients use only.







Attic bases are made from 2 Parts. We can fabricate one of two parts or both. They can be made split for half column application or a center hole can be cut out for column wraps.

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- A) Column Shaft Diameter \_\_\_\_\_
- A1) Top Flat Diameter where Shaft sits on \_\_\_\_\_

**Round Section Torus** 

- B) Total Height: \_\_\_\_\_
- (B1) Height \_\_\_\_\_ Diameter \_\_\_\_
- (B2) Height \_\_\_\_\_ Diameter \_\_\_\_
- (B3) Height \_\_\_\_\_ Diameter \_\_\_\_

Square Plinth C) Height \_\_\_\_\_

- C1) width \_\_\_\_\_ C2) Depth\_\_\_\_
- H) Total Height of all parts \_\_\_\_\_

Quantity: \_\_\_\_\_\_
Whole

Quantity: \_\_\_\_\_\_\_\_Split for 1/2 column

Materials:

Input #

- 1) Pine
- 2) Douglas Fir
- 3) Western Red Cedar
- 4) White Oak

Hollow Non Wood

- 5) ArchPolymer<sub>TM</sub>
- 6) FRP-PolyComp<sub>TM</sub>



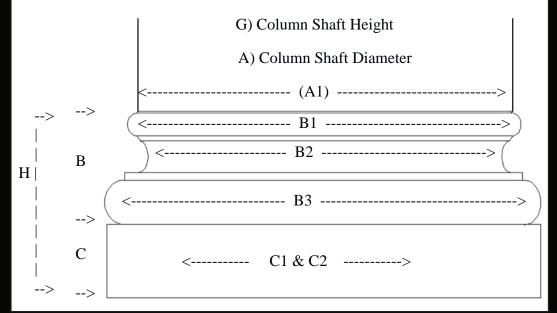




### Attic Base & Part of Shaft Replacement

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Rather than replacing the entire column we can fabricate part of the shaft plus a new load bearing Attic Base Load Bearing 3 parts





Materials: Input #

- 1) Pine
- 2) Douglas Fir
- 3) Western Red Cedar
- 4) White Oak

Hollow Non Wood

- 5) ArchPolymer<sub>TM</sub>
- 6) FRP-PolyComp™

A) Bottom of Shaft Diameter		G) Shaft Height Replacement				
A1) Top Flat Diameter where Shaft sits on						
Round Section Torus B) Total Height:						
(B1) Height	Diameter					
(B2) Height	Diameter					
(B3) Height	Diameter					
Square Plinth C) Height						
C1) width		C2) Depth				
H) Total Height of all parts						



Quantity: \_

Whole

Quantity: \_\_\_\_\_\_Split for 1/2 column

## Request for Quote

# Download & Fill-In Form

Name / Company:	
Phone Email	
Billing Address:	
City:	Prov / State
PC / Zip Code	
Ship to Address:	
City:	Prov / State
PC / Zip Code	
Product Code:	
Quantity:	
Notes:	

Fill-in & Email to sales@imperialproductions.com



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