

Imperial Wood Spirals & Twists

Custom made to Height / Diameter / Left or Right Twist
All Styles are the same price



Atlanta Style



Carousel Twist



Barley Twist



Casino Twist



Swiss Twist



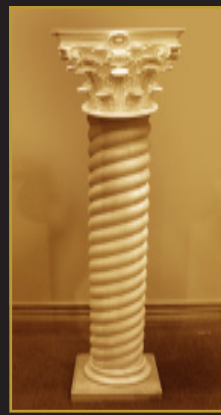
Ambassador



French Country



San Francisco



Regal



Solid Wood Round Cap & Base (included)

Quality Woods

Select & Better
Kiln Dried to 7-8%
No Centers used, Riff Sawn
Sanded to 150
12 Staves, Walls 1-1/2" (3.81cm) thick

Interior Paint Grade

FingerJoint Pine, AmPoplar, Maple

Interior Stain Grade

Alder, Premium Sap Maple
Red Oak / White Oak / Beech
Cherry / Walnut / Basswood
SouthAmerican Mahogany
African Mahogany / White Ash / Birch

Exterior Grade

White Pine, Knotty Pine
Clear Pine (has few knots)
Spanish Cedar, Western Red Cedar

Shape it Your Way!

Heights 3-20 Ft (91.44cm to 6.09 meters)
Diameters 4" to 11-1/2"(10.16 to 29.2cm)
Options: Split to fit around a support post
Wedged for Outside Corners
Left or Right Twists Directions
Upgrade to Decorative Caps & Attic Bases

Prices

Prices Include 3 parts
Round Cap & Base
Non-Tapered Spiral Shaft
Specify Diameters

Notes:

All require assembly and finishing
Appearance changes with increased diameters
Joins every 77" (195.58cm)
Decorative only not load bearing

* All prices & specifications subject to change without notice, Final product & measurements may vary from this brochure



www.imperialproduction.com

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**Whs: Chapter I Columns
Page 1-4 Fall 2010**

Imperial Wood Spirals & Twists All Styles Priced Same

Custom Sizes are Available



Left or Right Twists



Laminated Hollow Construction
1-1/2" walls for 5" & larger



Attic Base Optional with all Spirals



Base & Cap Sizes Prices Include Rope / Cap / Round Base
 4" (10.16 cm) 5-1/2"x 1-1/4"high (13.97cm x 3.175cm)
 6" (15.24 cm) 7-1/2"x 1-1/4"high (19.05cm x 3.175cm)
 8" (20.32 cm) 10" x 1-3/4"high (25.4 cm x 4.45 cm)
 10" (25.4 cm) 12" x 1-3/4" (30.48cm x 4.45cm)

4 Feet	4"	6"	8"	10"
1.2192 meters	(10.16cm)	(15.24cm)	(20.32cm)	(25.4cm)
Fingerjoint Pine	192.31	261.54	346.15	406.15
Sap Maple	355.77	483.85	640.38	751.38
Alder	340.38	462.92	612.69	718.89
Red Oak,Af Mahogany	336.54	457.69	605.77	710.77
NS Maple, Ash, Birch	326.92	444.62	588.46	690.46
Walnut	451.92	614.62	813.46	954.46
Cherry	480.77	653.85	865.38	1015.38

8 Feet	6"	8"	10"
2.438 meters	(15.24cm)	(20.32cm)	(25.4cm)
Fingerjoint Pine	413.54	502.15	620.31
Sap Maple	765.05	928.98	1147.57
Alder	731.96	888.81	1097.94
Red Oak,Af Mahogany	723.69	878.77	1085.54
NS Maple, Ash, Birch	703.02	853.66	1054.52
Walnut	971.82	1180.06	1457.72
Cherry	1033.85	1255.38	1550.77

5 Feet	4"	6"	8"	10"
1.524 meter	(10.16cm)	(15.24cm)	(20.32cm)	(25.4cm)
Fingerjoint Pine	230.77	284.62	400.00	457.85
Sap Maple	426.92	526.54	740.00	847.02
Alder	408.46	503.77	708.00	810.39
Red Oak,Af Mahogany	403.85	498.08	700.00	801.23
NS Maple, Ash, Birch	392.31	483.85	680.00	778.34
Walnut	542.31	668.85	940.00	1075.94
Cherry	576.92	711.54	1000.00	1144.62

9 Feet	8"	10"
1.524 meters	(20.32cm)	(25.4cm)
Fingerjoint Pine	584.62	679.38
Sap Maple	1081.54	1256.86
Alder	1034.77	1202.51
Red Oak,Af Mahogany	1023.08	1188.92
NS Maple, Ash, Birch	993.85	1154.95
Walnut	1373.85	1596.55
Cherry	1461.54	1698.46

6 Feet	4"	6"	8"	10"
1.8288 meter	(10.16cm)	(15.24cm)	(20.32cm)	(25.4cm)
Fingerjoint Pine	276.92	310.15	413.54	516.92
Sap Maple	512.31	573.78	765.05	956.31
Alder	490.15	548.97	731.96	914.95
Red Oak,Af Mahogany	484.62	542.77	723.69	904.62
NS Maple, Ash, Birch	470.77	527.26	703.02	878.77
Walnut	650.77	728.86	971.82	1214.77
Cherry	692.31	775.38	1033.85	1292.31

10 Feet	8"	10"
1.8288 meters	(20.32cm)	(25.4cm)
Fingerjoint Pine	646.15	738.46
Sap Maple	1195.38	1366.15
Alder	1143.69	1307.08
Red Oak,Af Mahogany	1130.77	1292.31
NS Maple, Ash, Birch	1098.46	1255.38
Walnut	1518.46	1329.23
Cherry	1615.38	1846.15

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**Chapter I Columns
Page 1-5 Fall 2010**